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(54) TERMINAL CRIMPER

(57) Abstract:

PURPOSE: To accurately send terminals, when laterally chained terminals are sent one by one to a terminal crimper so as to crimp the terminals.

CONSTITUTION: Laterally chained terminals are sent one by one so that the terminals are positioned between a crimper 41 and an anvil 43 raising/lowering by a ram 48. When a wire connection part of the terminals is crimped on the end part of the wires by press processing, the chained terminals are set along an arch terminal guide 61 and the claw 58 of a terminal draw finger piece 59 is engaged with a terminal sending hole of a strip at the port side of the strip of the chained terminals, namely a terminal crimp rear side, and pressed down so that, the chained terminals are sent one by one. Looseness of the strip of the laterally chained terminals is thus eliminated in the front and rear of the anvil 43 so that high accurate terminal sending can be realized and crimp shape and performance are stabilized.

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